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European Technical Assessment

ETA 20/0046 of 17/06/2024

English translation prepared by IETcc. Original version in Spanish language

General Part

Technical Assessment Body issuing the ETA designated according to Art. 29 of Regulation (EU) 305/2011:

Instituto de Ciencias de la Construcción Eduardo Torroja (IETcc)

Trade name of the construction product:

Screw anchor THE

Product family to which the construction product belongs:

Screw anchor of sizes 6, 8, 10, 12, 14, 16 and 18 for use in concrete.

Manufacturer:

Index - Técnicas Expansivas S.L.
Segador 13
26006 Logroño (La Rioja) Spain.
website: www.indexfix.com

Manufacturing plant:

Index plant 2

This European Technical Assessment contains:

32 pages including 3 annexes which form an integral part of this assessment.

This European Technical Assessment is issued in accordance with regulation (EU) No 305/2011, on the basis of:

European Assessment Document EAD 330232-01-0601 "Mechanical Fasteners for use in concrete", ed. December 2019

This ETA replaces:

ETA 20/0046 issued on 16/03/2023



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This European Technical Assessment may be withdrawn by the issuing Technical Assessment Body, in particular pursuant to information by the Commission according to article 25 (3) of Regulation (EU) No 305/2011.

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FIRMANTE(1) : ANGEL CASTILLO TALAVERA | FECHA : 20/08/2024 08:23 | Sin acción específica



SPECIFIC PART

1. Technical description of the product

The Index screw anchor THE is a fastener made of carbon steel of sizes 6, 8, 10, 12, 14, 16 and 18. The Index screw anchor TXE is a fastener made of stainless steel of sizes 6, 8, 10 and 12. The fastener is installed into a predrilled cylindrical hole. The special thread of the fastener cuts an internal thread into the concrete member while setting. The anchorage is characterised by mechanical interlock between fastener and concrete.

Product and installation descriptions are given in annex A.

2. Specification of the intended use in accordance with the applicable European Assessment Document.

The performances given in section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer but are to be regarded only as a mean to choosing the right products in relation to the expected economically reasonable working life of the works.

3. Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Essential characteristic under static or quasi static loading	See annexes C4 to C7
Displacements under tension and shear loads	See annexes C8 and C9
Essential characteristic and displacements for seismic performance categories C1 and C2	See annexes C10 to C12

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Anchorage satisfy requirements for class A1
Essential characteristics under fire exposure	See annexes C13 to C24

4. Assessment and Verification of Constancy of Performances (hereinafter AVCP) system applied, with reference to its legal base

The applicable European legal act for the system of Assessment and Verification of Constancy of Performances (see annex V to Regulation (EU) No 305/2011) is 96/582/EC.

The system to be applied is 1.



English translation prepared by IETcc

5. Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document.

The technical details necessary for the implementation of the AVCP system are laid down in the quality plan deposited at Instituto de Ciencias de la Construcción Eduardo Torroja.



Instituto de Ciencias de la Construcción Eduardo Torroja
CONSEJO SUPERIOR DE INVESTIGACIONES CIENTÍFICAS

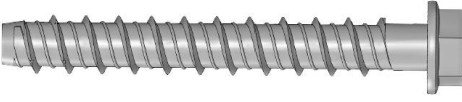

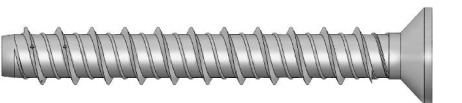
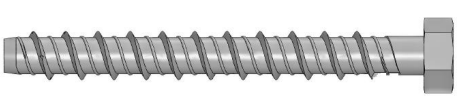
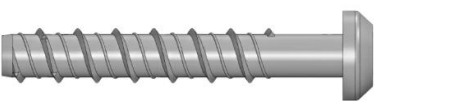
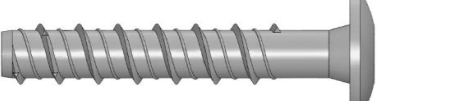
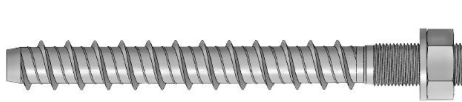
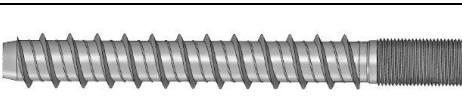
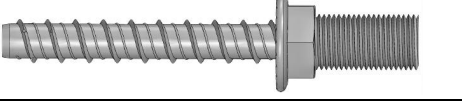
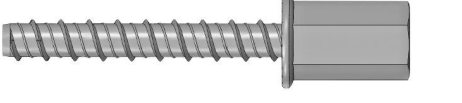
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On behalf of the Instituto de Ciencias de la Construcción Eduardo Torroja
Madrid, 17^h of June 2024

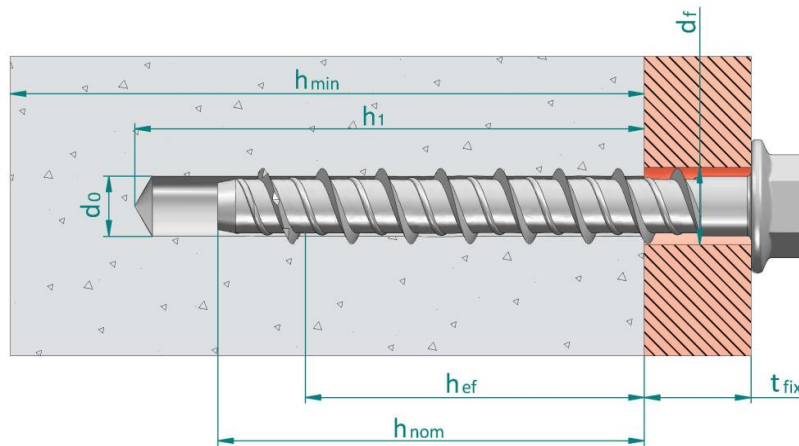
Mr. Ángel Castillo Talavera
Director IETcc - CSIC



Product types			
Picture	Material / coating	Head styles / Sizes	
	Carbon steel: -H: Atlantis -F: Zinc plated -N: Zinc flake -K: Zinc nickel -G: Mechanical galvanized	-E, -K: Hexagonal head with flange. Sizes: 6, 8, 10, 12, 14, 16 and 18	
		-J: Hexagonal head with flange. Six lobe recess. Size: 6	
		-A: Countersunk head, Six lobe recess Sizes: 6, 8 10 and 12	
		-N: Hexagonal head. Sizes: 6, 8, 10, 12, 14, 16 and 18	
		-P: Pan head. Six lobe recess Sizes: 6 and 8	
		-T: Truss head. Six lobe recess. Size: 6	
		Stainless steel: -X: A4 stainless steel	-W: Stud head with DIN 934 class 6 nut and DIN 125 washer Sizes: 6 M8, 8 M10, 10 M12, 12 M14, 14 M16, 16 M18 and 18 M20
			-S: Stud head Sizes: 6 M8, 8 M10, 10 M12, 12 M14, 14 M16, 16 M18 and 18 M20
			-M: Male thread Size: 6, external thread M8, M10; 8 external thread M10, M12
			-F: Rod hanger Size 6: internal thread M10; combi thread M8/M10 Size 8: internal thread M10; M12
THE, TXE screw anchor		Annex A1	
Product description			
Screw types			



Installed condition



- d_0 : Nominal diameter of drill bit
- d_f : Fixture clearance hole diameter
- h_{ef} : Effective anchorage depth
- h_1 : Depth of drilled hole
- h_{nom} : Overall fastener embedment depth in the concrete
- h_{min} : Minimum thickness of concrete member
- t_{fix} : Fixture thickness

Identification on head of fastener: company logo + size x length

The tip of the thread may be coloured.

For heads where no enough space is available, the length of the mark can be replaced by the following letter codes.

Letter on head	Length [mm]
A	35 ÷ 50
B	51 ÷ 62
C	63 ÷ 75
D	76 ÷ 88
E	89 ÷ 101
F	102 ÷ 113
G	114 ÷ 126
H	127 ÷ 139
I	140 ÷ 153

Table A1: Materials

Item	Designation	Material for screw anchor THE	Material for screw anchor TXE
1	Fastener body	Carbon steel, galvanized $\geq 5 \mu\text{m}$ ISO 4042 Zn5 Carbon steel, zinc nickel $\geq 8 \mu\text{m}$ ISO 4042, ZnNi8/An/T2 Carbon steel, zinc flake $\geq 6 \mu\text{m}$ ISO 10683 Carbon steel, mechanical galvanizing $\geq 40 \mu\text{m}$ EN ISO 12683 Zn 40 M(Fe) Carbon steel, Atlantis coating	Shaft and head: stainless steel grade A4 ISO 3506-1 Tip: hardened carbon steel

THE, TXE screw anchor

Product description

Installed condition and materials

Annex A2



Specifications of intended use																
Size	6			8		10			12		14		16		18	
h_{nom}	35	40	55	50	65	55	75	85	75	105	75	115	80	120	90	140
THE																
Static or quasi static loads	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Seismic category C1		✓	✓	✓	✓			✓		✓		✓				✓
Seismic category C2				✓	✓			✓		✓		✓				✓
Fire exposure up to 120 minutes	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
TXE																
Static or quasi static loads	✓	✓	✓	✓	✓	✓		✓	✓	✓						
Seismic category C1		✓	✓	✓	✓	✓		✓	✓	✓						
Seismic category C2																
Fire exposure up to 120 minutes	✓	✓	✓	✓	✓	✓		✓	✓	✓						
Base materials:																
<ul style="list-style-type: none"> Reinforced or unreinforced normal weight concrete without fibres according to EN 206:2013 + A2:2021. Strength classes C20/25 to C50/60 according to EN 206:2013 + A2:2021. Cracked or uncracked concrete. 																
Use conditions:																
<ul style="list-style-type: none"> THE: environmental conditions: anchorages subjected to dry internal conditions. TXE: environmental conditions: anchorages subjected to dry internal conditions, to external atmospheric exposure (including industrial and marine environment) or to permanent internal damp conditions if no particular aggressive conditions exist. Such particular aggressive conditions are e.g., permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with extreme chemical pollution (e.g., in desulphurization plants or road tunnels where de-icing materials are used). Atmospheres under Corrosion Resistance Class CRC III according to EN 1993-1-4:2006+A1:2015 annex A. Male and female version: the metric thread shall be equal or bigger than the net section of the concrete thread 																
THE, TXE screw anchor															Annex B1	
Intended use																
Specifications																



Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation rules and drawings are prepared taking into account of the loads to be anchored. The position of the fastener is indicated on the design drawings (e.g., position of the fastener relative to reinforcement or to supports, etc.).
- Anchorages under static or quasi static actions are designed for design method A in accordance with EN 1992-4:2018.
- Anchorages under seismic actions are designed in accordance with EN 1992-4:2018. Anchorages shall be positioned outside of critical regions (e.g., plastic hinges) of the concrete structure. Fastening in stand-off installation or with grout layer are not allowed.
- Anchorages under fire exposure are designed in accordance with EN 1992-4:2018. It must be ensured that local spalling of the concrete cover does not occur.

Installation:

- Hole drilling by rotary plus hammer mode: all sizes and embedment depths.
- Fastener installation carried out by appropriately qualified personal and under the supervision of the person responsible for technical matters of the site.
- In case of aborted hole: new drilling at a minimum distance away of twice the depth of aborted hole or smaller distance if the aborted hole is filled with high strength mortar and if under shear or oblique tension load it is not the direction of the load application.
- After installation further turning of the anchor must not be possible.
- The head of the fastener must be supported on the fixture and is not damaged.

THE, TXE screw anchor	Annex B2
Intended use	
Specifications	



Table C1: Installation parameters

Installation parameters THE			Performances							
			6			8		10		
h_{nom}	Nominal embedment depth:	[mm]	35	40	55	50	65	55	75	85
h_{ef}	Effective anchorage depth:	[mm]	26,0	30,0	43,0	37,5	50,5	41,5	58,5	67,0
d_0	Nominal diameter of drill bit:	[mm]	6			8		10		
d_f	Clearance hole diameter \leq	[mm]	9			12		14		
$T_{inst,max}$	Installation torque \leq	[Nm]	10			20		30		
h_1	Depth of drilled hole \geq	[mm]	45	50	65	60	75	65	85	95
h_{min}	Minimum thickness of concrete member:	[mm]	100	100	100	100	100	100	120	135
L_{min}	Minimum total length of the fastener:	[mm]	35	40	55	50	65	55	75	85
t_{fix}	Thickness of fixture ¹⁾ :	[mm]	L-35	L-40	L-55	L-50	L-65	L-55	L-75	L-85
SW	Socket size	Hexagonal type E,N	10			13		15		
		Hexagonal type K:	10			13		17		
		Hexagonal type J:	13			--		--		
		Male:	13			17		--		
		Rod hanger:	13			13 / 17 ²⁾		--		
		Stud:	5			7		8		
TX	Six lobe recess	Countersunk:	30			45		50		
		Pan:	40			45		--		
		Truss:	30			--		--		
d_k	Diam. of countersunk head:	[mm]	12,4			18		21		
s_{min}	Minimum allowable spacing:	[mm]	35			35		50		
c_{min}	Minimum allowable distance:	[mm]	35			35		40		
Setting tool:			Bosch GDS 18E, 500 W. $T_{impact,max}$ 250 Nm, or equivalent			Makita TW0350, 400 W, $T_{impact,max}$ 350 Nm, or equivalent		Bosch GDS 24, 800 W. $T_{impact,max}$ 600 Nm, or equivalent		

¹⁾ L = total fastener length

²⁾ Socket 13 for M10; socket 17 for M12

Installation parameters THE			Performances							
			12		14		16		18	
h_{nom}	Nominal embedment depth:	[mm]	75	105	75	115	80	120	90	140
h_{ef}	Effective anchorage depth:	[mm]	58,0	83,5	58,0	92,0	58,0	92,0	69,5	112,0
d_0	Nominal diameter of drill bit:	[mm]	12		14		16		18	
d_f	Clearance hole diameter \leq	[mm]	16		18		20		22	
$T_{inst,max}$	Installation torque \leq	[Nm]	50		70		80		90	
h_1	Depth of drilled hole \geq	[mm]	90	120	90	130	100	140	110	160
h_{min}	Minimum thickness of concrete member:	[mm]	120	170	120	185	115	185	140	225
L_{min}	Minimum total length of the fastener:	[mm]	75	105	75	115	80	120	90	140
t_{fix}	Thickness of fixture ¹⁾ :	[mm]	L-75	L-105	L-75	L-115	L-80	L-120	L-90	L-140
SW	Socket size:	Hexagonal type E,N	18		21		24		24	
		Hexagonal type K:	19		21		24		26	
		Rod hanger:	M12: 19		--		--		--	
		Stud:	10		11		13		14	
TX	Six lobe recess countersunk	[-]	55		--		--		--	
d_k	Diam. of countersunk head:	[mm]	24		--		--		--	
s_{min}	Minimum allowable spacing:	[mm]	75		80		80		90	
c_{min}	Minimum allowable edge distance:	[mm]	45		50		50		55	
Setting tool:			Bosch GDS 24, 800 W. $T_{impact,max}$ 600 Nm, or equivalent							

¹⁾ L = total fastener length

THE screw anchor

Performances

Installation parameters

Annex C1



Table C2: Installation parameters TXE

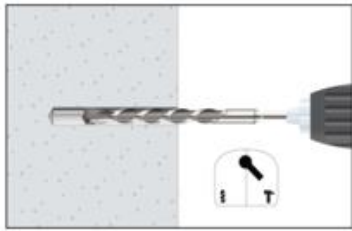
Installation parameters TXE			Performances								
			6			8		10		12	
h_{nom}	Nominal embedment depth:	[mm]	35	40	55	50	65	55	85	75	105
h_{ef}	Effective anchorage depth:	[mm]	26,0	30,0	43,0	37,5	50,5	41,5	67,0	58,0	83,5
d_0	Nominal diameter of drill bit:	[mm]	6			8		10		12	
d_f	Clearance hole diameter \leq	[mm]	9			12		14		16	
$T_{inst,max}$	Installation torque \leq	[Nm]	10			20		30		50	
h_1	Depth of drilled hole \geq	[mm]	45	50	65	60	75	65	95	90	120
h_{min}	Minimum thickness of concrete member:	[mm]	80	80	80	80	80	80	100	120	160
L_{min}	Minimum total length of the fastener:	[mm]	35	40	55	50	65	55	85	75	105
t_{fix}	Thickness of fixture ¹⁾ :	[mm]	L-35	L-40	L-55	L-50	L-65	L-55	L-85	L-75	L-105
SW	Socket size	Hexagonal type: E,N:	10			13		15		18	
		Hexagonal type: K:	10			13		17		19	
		Hexagonal type: J:	13			--		--		--	
		Male:	13			17		--		--	
		Rod hanger:	13			13 / 17 ²⁾		--		--	
TX	Six lobe recess	Stud:	5			7		8		10	
		Countersunk:	30			45		50		55	
		Pan:	40			45		--		--	
d_k	Diameter of countersunk head:	Truss:	30			--		--		--	
		[mm]	12,4			18		21		24	
s_{min}	Minimum allowable spacing:	[mm]	35			35		50		75	
c_{min}	Minimum allowable distance:	[mm]	35			35		40		45	
Setting tool			Bosch GDS 18E, 500 W. $T_{impact,max}$ 250 Nm, or equivalent				Bosch GDS 24, 800 W. $T_{impact,max}$ 600 Nm, or equivalent				

¹⁾ L = total fastener length
²⁾ Socket 13 for M10; socket 17 for M12

TXE screw anchor	Annex C2
Performances	
Installation parameters	



Installation procedure



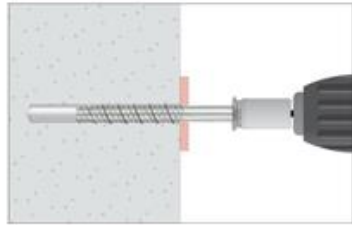
1. DRILL

Drill a hole into the base material of the correct diameter and depth using a carbide drill bit in rotary plus hammer mode.



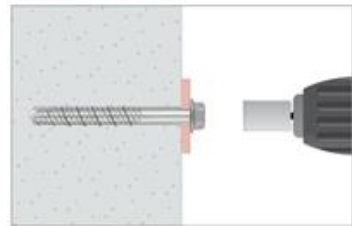
2. BLOW AND CLEAN

Remove dust and debris from hole using a hand pump, compressed air or a vacuum to remove loose particles left from drilling.



3. INSTALL

Select a powered impact wrench or a torque wrench that does not exceed the maximum torque $T_{impact,max}$ or $T_{inst,max}$ respectively. Attach an appropriately sized hex socket or six lob bit to the wrench. Mount the screw anchor head in the socket / bit.



4. APPLY TORQUE

Drive the anchor with an impact driver or a torque wrench through the fixture and into the hole until the anchor head comes in contact with the fixture. The anchor must be snug after installation. Do not spin the socket off the anchor to disengage.

THE, TXE screw anchor	Annex C3
Performances	
Installation procedure	



English translation prepared by IETcc

Table C3: Essential characteristics under static or quasi-static tension loads of design method A according to EN1992-4, THE anchor

Essential characteristics under static or quasi-static tension loads according to design method A, THE anchor			Performances								
			6			8			10		
h_{nom}	Nominal embedment depth:	[mm]	35	40	55	50	65	55	75	85	
Tension loads: steel failure											
$N_{Rk,s}$	Characteristic resistance:	[kN]	25,12			39,14			54,81		
γ_{Ms}	Partial safety factor ¹⁾ :	[-]	1,4								
Tension loads: pull-out failure in concrete											
$N_{Rk,p}$	Characteristic resistance in C20/25 uncracked concrete:	[kN]	5	$\geq N_{Rk,c}^{0,2)}$							
$N_{Rk,p}$	Characteristic resistance in C20/25 cracked concrete:	[kN]	$\geq N_{Rk,c}^{0,2)}$								
ψ_c	Increasing factor for concrete	C30/37	[-]	1,16	1,12	1,22	1,21	1,22	1,22	1,17	1,22
		C40/50	[-]	1,28	1,22	1,41	1,39	1,41	1,41	1,30	1,41
		C50/60	[-]	1,39	1,29	1,58	1,54	1,58	1,58	1,42	1,58
Tension loads: concrete cone and splitting failure											
h_{ef}	Effective anchorage depth:	[mm]	26,0	30,0	43,0	37,5	50,5	41,5	58,5	67,0	
$K_{ucr,N}$	Factor for uncracked concrete:	[-]	11,0								
$K_{cr,N}$	Factor for cracked concrete:	[-]	7,7								
$S_{cr,N}$	Concrete Spacing:	[mm]	$3 \times h_{ef}$								
$C_{cr,N}$	cone failure Edge distance	[mm]	$1,5 \times h_{ef}$								
$S_{cr,sp}$	Spitting Spacing:	[mm]	90	90	170	130	200	140	190	210	
$C_{cr,sp}$	failure Edge distance	[mm]	45	45	85	65	100	70	95	105	
γ_{inst}	Robustness:	[-]	1,2	1,2	1,0	1,2	1,0	1,0	1,0	10	

¹⁾ In absence of other national regulations

²⁾ Pull out failure is not decisive. $N_{Rk,c}^{0,2)}$ calculated according to EN 1992-4

Essential characteristics under static or quasi-static tension loads according to design method A, THE anchor			Performances								
			12		14		16		18		
h_{nom}	Nominal embedment depth:	[mm]	75	105	75	115	80	120	90	140	
Tension loads: steel failure											
$N_{Rk,s}$	Characteristic resistance:	[kN]	74,48		105,45		124,41		161,56		
γ_{Ms}	Partial safety factor ¹⁾ :	[-]	1,4								
Tension loads: pull-out failure in concrete											
$N_{Rk,p}$	Characteristic resistance in C20/25 uncracked concrete:	[kN]	$\geq N_{Rk,c}^{0,2)}$								
$N_{Rk,p}$	Characteristic resistance in C20/25 cracked concrete:	[kN]	$\geq N_{Rk,c}^{0,2)}$								
ψ_c	Increasing factor for concrete	C30/37	[-]	1,16	1,22	1,21	1,20	1,12	1,16	1,22	1,17
		C40/50	[-]	1,29	1,41	1,39	1,37	1,21	1,28	1,40	1,32
		C50/60	[-]	1,40	1,58	1,55	1,51	1,29	1,39	1,57	1,42
Tension loads: concrete cone and splitting failure											
h_{ef}	Effective anchorage depth:	[mm]	58,0	83,5	58,0	92,0	58,0	92,0	69,5	112,0	
$K_{ucr,N}$	Factor for uncracked concrete:	[-]	11,0								
$K_{cr,N}$	Factor for cracked concrete:	[-]	7,7								
$S_{cr,N}$	Concrete Spacing:	[mm]	$3 \times h_{ef}$								
$C_{cr,N}$	cone failure Edge distance	[mm]	$1,5 \times h_{ef}$								
$S_{cr,sp}$	Spitting Spacing:	[mm]	190	220	190	230	180	280	230	350	
$C_{cr,sp}$	failure Edge distance	[mm]	95	110	95	115	90	140	115	175	
γ_{inst}	Robustness:	[-]	1,0								

¹⁾ In absence of other national regulations

²⁾ Pull out failure is not decisive. $N_{Rk,c}^{0,2)}$ calculated according to EN 1992-4

THE screw anchor

Performances

Essential characteristics under static or quasi-static tension loads

Annex C4

Código seguro de Verificación : GEN-72a7-c94c-a79a-ca8c-a3e6-320d-3fd5-8020 | Puede verificar la integridad de este documento en la siguiente dirección : https://sede.administracion.gob.es/pagSedeFront/servicios/consultaCSV.htm



Table C4: Essential characteristics under static or quasi-static tension loads of design method A according to EN1992-4, TXE anchor

Essential characteristics under static or quasi-static tension loads according to design method A, TXE anchor		Performances									
		6			8		10		12		
h_{nom}	Nominal embedment depth: [mm]	35	40	55	50	65	55	85	75	105	
Tension loads: steel failure											
$N_{Rk,s}$	Characteristic resistance: [kN]	17,58			29,30		48,13		69,67		
γ_{Ms}	Partial safety factor ¹⁾ : [-]	1,5									
Tension loads: pull-out failure in concrete											
$N_{Rk,p}$	Characteristic resistance in C20/25 uncracked concrete: [kN]	5,5	$\geq N_{Rk,c}^{(2)}$	12,0	10,0	$\geq N_{Rk,c}^{(2)}$	$\geq N_{Rk,c}^{(2)}$	$\geq N_{Rk,c}^{(2)}$	$\geq N_{Rk,c}^{(2)}$	$\geq N_{Rk,c}^{(2)}$	
$N_{Rk,p}$	Characteristic resistance in C20/25 cracked concrete: [kN]	1,0	2,5	7,5	5,0	$\geq N_{Rk,c}^{(2)}$	$\geq N_{Rk,c}^{(2)}$	$\geq N_{Rk,c}^{(2)}$	14,0	$\geq N_{Rk,c}^{(2)}$	
Ψ_c	Increasing factor for concrete	C30/37 [-]	1,12	1,10	1,06	1,10	1,08	1,08	1,08	1,10	1,08
		C40/50 [-]	1,21	1,18	1,10	1,17	1,15	1,14	1,14	1,18	1,15
		C50/60 [-]	1,29	1,24	1,14	1,23	1,19	1,19	1,18	1,25	1,19
Tension loads: concrete cone and splitting failure											
h_{ef}	Effective anchorage depth: [mm]	26,0	30,0	43,0	37,5	50,5	41,5	67,0	58,0	83,5	
$k_{ucr,N}$	Factor for uncracked concrete: [-]	11,0									
$k_{cr,N}$	Factor for cracked concrete: [-]	7,7									
$s_{cr,N}$	Concrete cone failure Spacing: [mm]	$3 \times h_{ef}$									
$c_{cr,N}$	Concrete cone failure Edge distance [mm]	$1,5 \times h_{ef}$									
$s_{cr,sp}$	Spitting failure Spacing: [mm]	90	110	190	130	220	140	230	190	240	
$c_{cr,sp}$	Spitting failure Edge distance [mm]	45	55	95	65	110	70	115	95	120	
γ_{inst}	Robustness: [-]	1,2	1,2	1,2	1,2	1,2	1,2	1,2	1,2	1,0	

¹⁾ In absence of other national regulations

²⁾ Pull out failure is not decisive. $N_{Rk,c}^{(2)}$ calculated according to EN 1992-4

TXE screw anchor

Performances

Essential characteristics under static or quasi-static tension loads

Annex C5



Table C5: Essential characteristics under static or quasi-static shear loads of design method A according to EN 1992-4, THE anchor

Essential characteristics under static or quasi-static shear loads according to design method A, THE anchor		Performances							
		6			8		10		
h_{nom}	Nominal embedment depth: [mm]	35	40	55	50	65	55	75	85
Shear loads: steel failure without lever arm									
$V_{Rk,s}$	Characteristic resistance: [kN]	12,53			19,57		27,40		
k_7	Ductility factor ²⁾ : [-]	0,78	0,80	0,78	0,80		0,80		
γ_{Ms}	Partial safety factor ¹⁾ : [-]	1,5							
Shear loads: steel failure with lever arm									
$M^{0}_{Rk,s}$	Characteristic bending moment: [Nm]	21,6			44,6		78,3		
γ_{Ms}	Partial safety factor ¹⁾ : [-]	1,5							
Shear loads: concrete pryout failure									
k_8	Pryout factor: [-]	2,05	1,44	1,15	1,80	1,27	1,95	1,32	2,00
γ_{inst}	Installation safety factor: [-]	1,0							
Shear loads: concrete edge failure									
l_f	Effective length of fastener under shear loads: [mm]	26,0	30,0	43,0	37,5	50,5	41,5	58,5	67,0
d_{nom}	Outside fastener diameter: [mm]	6			8		10		
γ_{inst}	Installation safety factor: [-]	1,0							

- 1) In absence of other national regulations
2) The diameter of the clearance hole does not meet the values given in EN 1992-4 Table 6.1. However, the group resistance under shear loading has been verified in the assessment through testing and accounted for in the factor k_7

Essential characteristics under static or quasi-static shear loads according to design method A, THE anchor		Performances							
		12		14		16		18	
h_{nom}	Nominal embedment depth: [mm]	75	105	75	115	80	120	90	140
Shear loads: steel failure without lever arm									
$V_{Rk,s}$	Characteristic resistance: [kN]	37,24		52,72		57,97		80,78	
k_7	Ductility factor ²⁾ : [-]	1,00							
γ_{Ms}	Partial safety factor ¹⁾ : [-]	1,5							
Shear loads: steel failure with lever arm									
$M^{0}_{Rk,s}$	Characteristic bending moment: [Nm]	126,5		218,3		279,75		421,2	
γ_{Ms}	Partial safety factor ¹⁾ : [-]	1,5							
Shear loads: concrete pry-out failure									
k_8	Pry-out factor: [-]	2,33	2,00	2,55	2,00	2,14	2,00	2,66	2,00
γ_{inst}	Installation safety factor: [-]	1,0							
Shear loads: concrete edge failure									
l_f	Effective length of fastener under shear loads: [mm]	58,0	83,5	58,0	92,0	58,0	92,0	69,5	112,0
d_{nom}	Outside fastener diameter: [mm]	12		14		16		18	
γ_{inst}	Installation safety factor: [-]	1,0							

- 1) In absence of other national regulations
2) The diameter of the clearance hole does not meet the values given in EN 1992-4 Table 6.1. However, the group resistance under shear loading has been verified in the assessment through testing and accounted for in the factor k_7

THE screw anchor

Performances

Essential characteristics under static or quasi-static shear loads

Annex C6



Table C6: Essential characteristics under static or quasi-static shear loads of design method A according to EN 1992-4, TXE anchor

Essential characteristics under static or quasi-static shear loads according to design method A, TXE anchor		Performances									
		6			8		10		12		
h_{nom}	Nominal embedment depth: [mm]	35	40	55	50	65	55	85	75	105	
Shear loads: steel failure without lever arm											
$V_{Rk,s}$	Characteristic resistance: [kN]	8,79			14,65		24,06		34,84		
k_7	Ductility factor ²⁾ : [-]	1,00									
γ_{Ms}	Partial safety factor ¹⁾ : [-]	1,25									
Shear loads: steel failure with lever arm											
$M^0_{Rk,s}$	Characteristic bending moment: [Nm]	14,52			31,17		65,68		146,01		
γ_{Ms}	Partial safety factor ¹⁾ : [-]	1,25									
Shear loads: concrete pryout failure											
k_8	Pryout factor: [mm]	1,87	1,66	1,05	1,71	1,39	1,83	2,00	2,19	2,00	
γ_{inst}	Installation safety factor: [-]	1,0									
Shear loads: concrete edge failure											
l_f	Effective length of fastener under shear loads: [mm]	26,0	30,0	43,0	37,5	50,5	41,5	67,0	58,0	83,5	
d_{nom}	Outside fastener diameter: [mm]	6			8		10		12		
γ_{inst}	Installation safety factor: [-]	1,0									

¹⁾ In absence of other national regulations

²⁾ The diameter of the clearance hole does not meet the values given in EN 1992-4 Table 6.1. However, the group resistance under shear loading has been verified in the assessment through testing and accounted for in the factor k_7

TXE screw anchor

Performances

Essential characteristics under static or quasi-static shear loads

Annex C7



Table C7: Displacements under service loads THE anchor

Displacements under service loads THE anchor		Performances								
		6			8			10		
h_{nom}	Nominal embedment depth: [mm]	35	40	55	50	65	55	75	85	
Displacements under tension loads in uncracked concrete										
N	Service tension load: [kN]	1,98	3,85	6,61	4,48	8,41	6,26	10,48	12,85	
δ_{N0}	Short term displacement: [mm]	0,03	0,05	0,05	0,04	0,05	0,06	0,09	0,10	
$\delta_{N\infty}$	Long term displacement: [mm]	0,25	0,30	0,30	0,26	0,35	0,30	0,42	0,65	
Displacements under tension loads in cracked concrete										
N	Service tension load: [kN]	1,81	2,69	4,62	3,14	5,88	4,38	7,34	8,99	
δ_{N0}	Short term displacement: [mm]	0,08	0,09	0,10	0,09	0,20	0,11	0,35	0,44	
$\delta_{N\infty}$	Long term displacement: [mm]	0,99	0,99	1,60	1,08	1,92	1,13	2,00	1,91	
Displacements under shear loads in uncracked concrete										
V	Service shear load: [kN]	5,97	5,54	5,97	9,32	9,32	12,21	13,05	13,05	
δ_{V0}	Short term displacement: [mm]	1,50	1,61	1,70	1,03	1,03	1,11	1,21	1,24	
$\delta_{V\infty}$	Long term displacement: [mm]	2,25	2,41	2,55	1,54	1,54	1,66	1,81	1,86	
Displacements under shear loads in cracked concrete										
V	Service shear load: [kN]	4,46	3,88	5,32	6,78	7,47	8,55	9,68	13,05	
δ_{V0}	Short term displacement: [mm]	0,95	0,96	1,45	0,66	0,70	0,74	1,03	1,09	
$\delta_{V\infty}$	Long term displacement: [mm]	1,42	1,44	2,17	0,99	1,05	1,11	1,54	1,63	

Displacements under service loads THE anchor		Performances							
		12		14		16		18	
h_{nom}	Nominal embedment depth: [mm]	75	105	75	115	80	120	90	140
Displacements under tension loads in uncracked concrete									
N	Service tension load: [kN]	10,35	17,87	10,35	20,67	10,35	20,67	13,57	27,77
δ_{N0}	Short term displacement: [mm]	0,10	0,11	0,12	0,15	0,12	0,20	0,17	0,23
$\delta_{N\infty}$	Long term displacement: [mm]	0,40	0,68	0,46	0,70	0,60	0,74	0,50	0,71
Displacements under tension loads in cracked concrete									
N	Service tension load: [kN]	7,24	12,51	7,24	14,47	7,24	14,47	9,50	19,44
δ_{N0}	Short term displacement: [mm]	0,24	0,46	0,34	0,51	0,39	0,59	0,41	0,55
$\delta_{N\infty}$	Long term displacement: [mm]	1,32	1,78	1,40	1,80	1,41	1,85	1,56	2,08
Displacements under shear loads in uncracked concrete									
V	Service shear load: [kN]	17,73	17,73	25,10	25,10	22,14	33,12	36,10	38,47
δ_{V0}	Short term displacement: [mm]	1,65	1,65	1,87	1,87	1,04	1,61	1,96	2,03
$\delta_{V\infty}$	Long term displacement: [mm]	2,48	2,48	2,81	2,81	1,56	2,42	2,94	3,05
Displacements under shear loads in cracked concrete									
V	Service shear load: [kN]	16,88	17,73	18,47	25,10	15,50	28,94	25,27	38,47
δ_{V0}	Short term displacement: [mm]	1,30	1,34	1,40	1,70	0,86	1,56	1,34	1,80
$\delta_{V\infty}$	Long term displacement: [mm]	1,95	2,01	2,10	2,55	1,29	2,34	2,01	2,70

THE screw anchor

Performances

Displacements under static or quasi-static tension and shear loads

Annex C8



Table C8: Displacements under service loads TXE anchor

Displacements under service loads TXE anchor			Performances								
			6			8		10		12	
h_{nom}	Nominal embedment depth:	[mm]	35	40	55	50	65	55	85	75	105
Displacements under tension loads in uncracked concrete											
N	Service tension load:	[kN]	2,34	3,21	4,93	4,25	7,00	5,22	10,71	8,62	17,88
δ_{N0}	Short term displacement:	[mm]	0,04	0,04	0,06	0,09	0,10	0,10	0,12	0,12	0,18
$\delta_{N\infty}$	Long term displacement:	[mm]	0,28	0,30	0,30	0,35	0,40	0,40	0,45	0,45	0,50
Displacements under tension loads in cracked concrete											
N	Service tension load:	[kN]	0,56	1,07	3,20	2,06	4,90	3,65	7,50	5,63	12,51
δ_{N0}	Short term displacement:	[mm]	0,06	0,07	0,14	0,13	0,15	0,17	0,18	0,20	0,23
$\delta_{N\infty}$	Long term displacement:	[mm]	0,60	0,53	0,86	0,55	1,11	0,57	0,92	0,67	1,06
Displacements under shear loads in uncracked concrete											
V	Service shear load:	[kN]	4,36	5,06	5,06	7,70	8,37	9,50	13,75	18,90	19,91
δ_{V0}	Short term displacement:	[mm]	1,70	1,85	1,85	1,89	1,90	2,14	2,26	2,38	2,35
$\delta_{V\infty}$	Long term displacement:	[mm]	2,60	2,78	2,78	2,84	2,85	3,21	3,39	3,57	3,53
Displacements under shear loads in cracked concrete											
V	Service shear load:	[kN]	3,40	3,80	4,00	5,40	6,80	6,70	13,75	13,20	19,91
δ_{V0}	Short term displacement:	[mm]	1,72	1,80	1,81	1,84	1,87	1,95	2,25	2,16	2,35
$\delta_{V\infty}$	Long term displacement:	[mm]	2,58	2,70	2,72	2,76	2,81	2,93	3,38	3,24	3,53

TXE screw anchor

Performances

Displacements under static or quasi-static tension and shear loads

Annex C9



Table C9: Essential characteristics for seismic performance category C1, THE anchor

Essential characteristics for seismic performance category C1, THE anchor			Performances							
			6	8	10	12	14	18		
h_{nom}	Nominal embedment depth:	[mm]	40	55	50	65	85	105	115	140
Steel failure for tension and shear loads										
$N_{Rk,s,C1}$	Characteristic resistance:	[kN]	25,12	25,12	39,14	39,14	54,81	74,48	105,45	161,56
γ_{Ms}	Partial safety factor ¹⁾ :	[-]	1,4							
$V_{Rk,s,C1}$	Characteristic resistance:	[kN]	5,9	9,4	8,7	11,7	19,2	23,5	31,7	44,1
γ_{Ms}	Partial safety factor ¹⁾ :	[-]	1,5							
α_{gap}	Factor for annular gap:	[-]	0,5							
Pull out failure										
$N_{Rk,p,C1}$	Characteristic resistance in cracked concrete:	[kN]	5,0	5,0	6,2	8,8	14,7	18,2	23,2	35,3
γ_{inst}	Robustness:	[-]	1,2	1,0	1,2	1,0	1,0	1,0	1,0	1,0
Concrete cone failure										
h_{ef}	Effective depth:	[mm]	30,0	43,0	37,5	50,5	67,0	83,5	92,0	112,0
$s_{cr,N}$	Spacing:	[mm]	3 x h_{ef}							
$c_{cr,N}$	Edge distance:	[mm]	1,5 x h_{ef}							
γ_{inst}	Installation safety factor:	[-]	1,2	1,0	1,2	1,0	1,0	1,0	1,0	1,0
Concrete pry-out failure										
k_8	Pry-out factor:	[-]	1,44	1,15	1,80	1,27	2,00	2,00	2,00	2,00
γ_{inst}	Installation safety factor:	[-]	1,0							
Concrete edge failure										
l_f	Effective length of fastener under shear loads:	[mm]	30,0	43,0	37,5	50,5	67,0	83,5	92,0	112,0
d_{nom}	Outside fastener diameter:	[mm]	6	6	8	8	10	12	14	18
γ_{inst}	Installation safety factor:	[-]	1,0							

¹⁾ In absence of other national regulations

THE screw anchor

Performances

Essential characteristics for seismic performance category C1

Annex C10



Table C10: Essential characteristics for seismic performance category C1, TXE anchor

Essential characteristics for seismic performance category C1, TXE anchor			Performances							
			6		8		10		12	
h_{nom}	Nominal embedment depth:	[mm]	40	55	50	65	55	85	75	105
Shear loads: steel failure without lever arm										
$N_{Rk,s,C1}$	Characteristic resistance:	[kN]	17,58		29,30		48,13		69,67	
γ_{Ms}	Partial safety factor ¹⁾ :	[-]	1,5							
$V_{Rk,s,C1}$	Characteristic resistance:	[kN]	5,83	8,44	8,04	10,00	15,16	19,86	25,96	30,80
γ_{Ms}	Partial safety factor ¹⁾ :	[-]	1,25							
α_{gap}	Factor for annular gap:	[-]	0,5							
Pull out failure										
$N_{Rk,p,C1}$	Characteristic resistance in cracked concrete:	[kN]	2,12	5,70	3,64	8,77	6,69	12,84	9,87	21,53
γ_{inst}	Robustness:	[-]	1,2	1,2	1,2	1,2	1,2	1,2	1,2	1,0
Concrete cone failure										
h_{ef}	Effective depth:	[mm]	30,0	43,0	37,5	50,5	41,5	67,0	58,0	83,5
$s_{cr,N}$	Spacing:	[mm]	3 x h_{ef}							
$c_{cr,N}$	Edge distance:	[mm]	1,5 x h_{ef}							
γ_{inst}	Installation safety factor:	[-]	1,2	1,2	1,2	1,2	1,2	1,2	1,2	1,0
Concrete pry-out failure										
k_8	Pry-out factor:	[-]	1,66	1,05	1,71	1,39	1,83	2,00	2,19	2,00
γ_{inst}	Installation safety factor:	[-]	1,0							
Concrete edge failure										
l_f	Effective length of fastener under shear loads:	[mm]	30,0	43,0	37,5	50,5	41,5	67,0	58,0	83,5
d_{nom}	Outside fastener diameter:	[mm]	6		8		10		12	
γ_{inst}	Installation safety factor:	[-]	1,0							

¹⁾ In absence of other national regulations

TXE screw anchor

Performances

Essential characteristics for seismic performance category C1

Annex C11



Table C11: Essential characteristics for seismic performance category C2, THE anchor

Essential characteristics for seismic performance category C2, THE anchor			Performances						
			6	8		10	12	14	18
h_{nom}	Nominal embedment depth:	[mm]	--	50	65	85	105	115	140
Steel failure for tension and shear loads									
$N_{Rk,s,C2}$	Characteristic resistance:	[kN]	--	39,14	39,14	54,81	74,48	105,45	161,56
γ_{Ms}	Partial safety factor ¹⁾ :	[-]	1,4						
$V_{Rk,s,C2}$	Characteristic resistance:	[kN]	--	8,4	11,7	19,2	23,5	31,7	44,1
γ_{Ms}	Partial safety factor ¹⁾ :	[-]	1,5						
α_{gap}	Factor for annular gap:	[-]	0,5						
Pull out failure									
$N_{Rk,p,C2}$	Characteristic resistance in cracked concrete:	[kN]	--	2,3	3,4	6,9	10,5	15,3	31,5
γ_{inst}	Robustness:	[-]	--	1,2	1,0	1,0	1,0	1,0	1,0
Concrete cone failure									
h_{ef}	Effective depth:	[mm]	--	37,5	50,5	67,0	83,5	92,0	112,0
$S_{cr,N}$	Spacing:	[mm]	--	3 x h_{ef}					
$C_{cr,N}$	Edge distance:	[mm]	--	1,5 x h_{ef}					
γ_{inst}	Installation safety factor:	[-]	--	1,0					
Concrete pry-out failure									
k_8	Pry-out factor:	[-]	--	1,80	1,27	2,00	2,00	2,00	2,00
γ_{inst}	Installation safety factor:	[-]	--	1,0					
Concrete edge failure									
l_f	Effective length of fastener under shear loads:	[mm]	--	37,5	50,5	67,0	83,5	92,0	112,0
d_{nom}	Outside fastener diameter:	[mm]	--	8	8	10	12	14	18
γ_{inst}	Installation safety factor:	[-]	--	1,0					
Displacements									
$\delta_{N,C2}$ (DLS)	Displacement Damage Limitation State: ²⁾	[mm]	--	0,36	0,16	0,22	0,41	0,25	0,66
$\delta_{V,C2}$ (DLS)	Displacement Damage Limitation State: ²⁾	[mm]	--	1,60	0,79	1,13	1,69	1,52	1,69
$\delta_{N,C2}$ (ULS)	Displacement Ultimate Limit State: ²⁾	[mm]	--	1,08	2,70	3,11	2,61	2,32	1,89
$\delta_{V,C2}$ (ULS)	Displacement Ultimate Limit State: ²⁾	[mm]	--	2,54	4,74	7,43	9,03	6,29	8,79
DLS	Damage Limitation State: see EN 1992-4, 2.2.1)								
ULS	Ultimate Limitation State: see EN 1992-4 2.2.1)								

¹⁾ In absence of other national regulations

²⁾ The listed displacements represent mean values

THE screw anchor

Performances

Essential characteristics for seismic performance category C2

Annex C12



Table C12: Essential characteristics under fire exposure, carbon steel head styles E, K and J

Essential characteristics under fire exposure, carbon steel head styles E, K and J				Performances							
				6			8		10		
h_{nom}	Nominal embedment depth:	[mm]		35	40	55	50	65	55	75	85
Steel failure											
$N_{Rk,s,fi}$	Characteristic tension resistance:	R30	[kN]	1,48			2,62		4,21		
		R60	[kN]	1,12			1,97		3,16		
		R90	[kN]	0,76			1,33		2,10		
		R120	[kN]	0,58			1,00		1,58		
$V_{Rk,s,fi}$	Characteristic shear resistance:	R30	[kN]	1,48			2,62		4,21		
		R60	[kN]	1,12			1,97		3,16		
		R90	[kN]	0,76			1,33		2,10		
		R120	[kN]	0,58			1,00		1,58		
$M^0_{Rk,s,fi}$	Characteristic bending resistance:	R30	[Nm]	1,27			2,94		5,90		
		R60	[Nm]	0,97			2,22		4,42		
		R90	[Nm]	0,66			1,49		2,94		
		R120	[Nm]	0,50			1,13		2,21		
Pull out failure											
$N_{Rk,c,fi}$	Characteristic resistance:	R30 - R90	[kN]	1,14	1,41	2,43	1,98	3,09	2,30	3,85	4,72
		R120	[kN]	0,91	1,13	1,94	1,58	2,47	1,84	3,08	3,78
Concrete cone failure ¹⁾											
$N_{Rk,c,fi}$	Characteristic resistance:	R30 - R90	[kN]	0,59	0,85	2,09	1,48	3,12	1,91	4,51	6,33
		R120	[kN]	0,47	0,68	1,67	1,19	2,50	1,53	3,61	5,06
$S_{cr,N,fi}$	Critical spacing:	R30 - R120	[mm]	4 x h_{ef}							
$S_{min,fi}$	Minimum spacing:	R30 - R120	[mm]	35		35		50			
$C_{cr,N,fi}$	Critical edge distance:	R30 - R120	[mm]	2 x h_{ef}							
$C_{min,fi}$	Minimum edge distance:	R30 - R120	[mm]	$C_{min} = 2 \times h_{ef}$; if fire attack comes from more than one side, the edge distance of the anchor has to be ≥ 300 mm							
Concrete pry out failure											
k_8	Pry-out factor:	R30 - R120	[mm]	2,05	1,44	1,15	1,80	1,27	1,95	1,32	2,00

¹⁾ As a rule, splitting failure can be neglected since cracked concrete and reinforcement is assumed.
In absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{m,fi} = 1,0$ is recommended

THE screw anchor	Annex C13
Performances	
Essential characteristics under fire exposure	



Table C13: Essential characteristics under fire exposure, carbon steel head styles E, K and J (cont)

Essential characteristics under fire exposure, carbon steel head styles E, K and J				Performances							
				12		14		16		18	
h_{nom}	Nominal embedment depth:	[mm]		75	105	75	115	80	120	90	140
Steel failure											
$N_{Rk,s,fi}$	Characteristic tension resistance:	R30	[kN]	7,61		9,10		12,04		14,88	
		R60	[kN]	5,24		6,80		8,99		11,11	
		R90	[kN]	3,46		4,49		5,93		7,33	
		R120	[kN]	2,57		3,33		4,41		5,45	
$V_{Rk,s,fi}$	Characteristic shear resistance:	R30	[kN]	7,61		9,10		12,04		14,88	
		R60	[kN]	5,24		6,80		8,99		11,11	
		R90	[kN]	3,46		4,49		5,93		7,33	
		R120	[kN]	2,57		3,33		4,41		5,45	
$M^0_{Rk,s,fi}$	Characteristic bending resistance:	R30	[Nm]	11,96		18,12		27,56		38,52	
		R60	[Nm]	8,93		13,53		20,57		28,75	
		R90	[Nm]	5,90		8,93		13,59		18,99	
		R120	[Nm]	4,38		6,63		10,09		14,10	
Pull out failure											
$N_{Rk,p,fi}$	Characteristic resistance:	R30 - R90	[kN]	3,80	6,57	3,80	7,60	3,80	7,60	4,99	10,20
		R120	[kN]	3,04	5,25	3,04	6,08	3,04	6,08	3,99	8,16
Concrete cone failure ¹⁾											
$N_{Rk,c,fi}$	Characteristic resistance:	R30 - R90	[kN]	4,41	10,97	4,41	13,98	4,41	13,98	6,93	22,86
		R120	[kN]	3,53	8,78	3,53	11,18	3,53	11,18	5,55	18,29
$S_{cr,N,fi}$	Critical spacing:	R30 - R120	[mm]	4 x h_{ef}							
$S_{min,fi}$	Minimum spacing:	R30 - R120	[mm]	75		80		80		90	
$C_{cr,N,fi}$	Critical edge distance:	R30 - R120	[mm]	2 x h_{ef}							
$C_{min,fi}$	Minimum edge distance:	R30 - R120	[mm]	$C_{min} = 2 \times h_{ef}$; if fire attack comes from more than one side, the edge distance of the anchor has to be ≥ 300 mm							
Concrete pry out failure											
k_8	Pry-out factor:	R30 - R120	[mm]	2,33	2,00	2,55	2,00	2,14	2,00	2,66	2,00

¹⁾ As a rule, splitting failure can be neglected since cracked concrete and reinforcement is assumed.
In absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{m,fi} = 1,0$ is recommended

THE screw anchor

Performances

Essential characteristics under fire exposure

Annex C14



Table C14: Essential characteristics under fire exposure, carbon steel head styles N, A, P, W and S

Essential characteristics under fire exposure, carbon steel head styles N, A, P, W and S				Performances							
				6			8		10		
h_{nom}	Nominal embedment depth:	[mm]		35	40	55	50	65	55	75	85
Steel failure											
$N_{Rk,s,fi}$	Characteristic tension resistance:	R30	[kN]	0,26			0,45		1,07		
		R60	[kN]	0,23			0,41		0,93		
		R90	[kN]	0,18			0,32		0,71		
		R120	[kN]	0,13			0,23		0,57		
$V_{Rk,s,fi}$	Characteristic shear resistance:	R30	[kN]	0,26			0,45		1,07		
		R60	[kN]	0,23			0,41		0,93		
		R90	[kN]	0,18			0,32		0,71		
		R120	[kN]	0,13			0,23		0,57		
$M^0_{Rk,s,fi}$	Characteristic bending resistance:	R30	[Nm]	0,22			0,52		1,52		
		R60	[Nm]	0,20			0,46		1,32		
		R90	[Nm]	0,16			0,36		1,02		
		R120	[Nm]	0,11			0,26		0,81		
Pull out failure											
$N_{Rk,c,fi}$	Characteristic resistance:	R30 - R90	[kN]	1,14	1,41	2,43	1,98	3,09	2,30	3,85	4,72
		R120	[kN]	0,91	1,13	1,94	1,58	2,47	1,84	3,08	3,78
Concrete cone failure ¹⁾											
$N_{Rk,c,fi}$	Characteristic resistance:	R30 - R90	[kN]	0,59	0,85	2,09	1,48	3,12	1,91	4,51	6,33
		R120	[kN]	0,47	0,68	1,67	1,19	2,50	1,53	3,61	5,06
$S_{cr,N,fi}$	Critical spacing:	R30 - R120	[mm]	4 x h_{ef}							
$S_{min,fi}$	Minimum spacing:	R30 - R120	[mm]	35		35		50			
$C_{cr,N,fi}$	Critical edge distance:	R30 - R120	[mm]	2 x h_{ef}							
$C_{min,fi}$	Minimum edge distance:	R30 - R120	[mm]	$C_{min} = 2 \times h_{ef}$; if fire attack comes from more than one side, the edge distance of the anchor has to be ≥ 300 mm							
Concrete pry out failure											
k_8	Pry-out factor:	R30 - R120	[mm]	2,05	1,44	1,15	1,80	1,27	1,95	1,32	2,00

¹⁾ As a rule, splitting failure can be neglected since cracked concrete and reinforcement is assumed.

In absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{m,fi} = 1,0$ is recommended

THE screw anchor

Performances

Essential characteristics under fire exposure

Annex C15



Table C15: Essential characteristics under fire exposure, carbon steel head styles N, A, P, W and S (cont)

Essential characteristics under fire exposure, carbon steel head styles N, A, P, W and S			Performances							
			12		14		16		18	
h_{nom}	Nominal embedment depth:	[mm]	75	105	75	115	80	120	90	140
Steel failure										
$N_{Rk,s,fi}$	Characteristic tension resistance:	R30 [kN]	2,01		2,99		3,53		4,74	
		R60 [kN]	1,51		2,24		2,65		3,56	
		R90 [kN]	1,31		1,94		2,29		3,08	
		R120 [kN]	1,01		1,50		1,76		2,37	
$V_{Rk,s,fi}$	Characteristic shear resistance:	R30 [kN]	2,01		2,99		3,53		4,74	
		R60 [kN]	1,51		2,24		2,65		3,56	
		R90 [kN]	1,31		1,94		2,29		3,08	
		R120 [kN]	1,01		1,50		1,76		2,37	
$M^0_{Rk,s,fi}$	Characteristic bending resistance:	R30 [Nm]	3,42		6,19		7,94		12,37	
		R60 [Nm]	2,56		4,64		5,95		9,28	
		R90 [Nm]	2,22		4,02		5,16		8,04	
		R120 [Nm]	1,71		3,10		3,97		6,18	
Pull out failure										
$N_{Rk,p,fi}$	Characteristic resistance:	R30-R90 [kN]	3,80	6,57	3,80	7,60	3,80	7,60	4,99	10,20
		R120 [kN]	3,04	5,25	3,04	6,08	3,04	6,08	3,99	8,16
Concrete cone failure ¹⁾										
$N_{Rk,c,fi}$	Characteristic resistance:	R30 - R90 [kN]	4,41	10,97	4,41	13,98	4,41	13,98	6,93	22,86
		R120 [kN]	3,53	8,78	3,53	11,18	3,53	11,18	5,55	18,29
$S_{cr,N,fi}$	Critical spacing:	R30 - R120 [mm]	4 x h_{ef}							
$S_{min,fi}$	Minimum spacing:	R30 - R120 [mm]	75		80		80		90	
$C_{cr,N,fi}$	Critical edge distance:	R30 - R120 [mm]	2 x h_{ef}							
$C_{min,fi}$	Minimum edge distance:	R30 - R120 [mm]	$C_{min} = 2 \times h_{ef}$; if fire attack comes from more than one side, the edge distance of the anchor has to be ≥ 300 mm							
Concrete pry out failure										
k_8	Pry-out factor:	R30 - R120 [mm]	2,33	2,00	2,55	2,00	2,14	2,00	2,66	2,00

¹⁾ As a rule, splitting failure can be neglected since cracked concrete and reinforcement is assumed.

In absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{m,fi} = 1,0$ is recommended

THE screw anchor

Performances

Essential characteristics under fire exposure

Annex C16



Table C16: Essential characteristics under fire exposure, carbon steel head style T

Essential characteristics under fire exposure, carbon steel head style T				Performances		
				6		
h_{nom}	Nominal embedment depth:	[mm]		35	40	55
Steel failure						
$N_{Rk,s,fi}$	Characteristic tension resistance:	R30	[kN]	1,62		
		R60	[kN]	1,14		
		R90	[kN]	0,67		
		R120	[kN]	0,43		
$V_{Rk,s,fi}$	Characteristic shear resistance:	R30	[kN]	1,62		
		R60	[kN]	1,14		
		R90	[kN]	0,67		
		R120	[kN]	0,43		
$M^0_{Rk,s,fi}$	Characteristic bending resistance:	R30	[Nm]	1,40		
		R60	[Nm]	0,99		
		R90	[Nm]	0,58		
		R120	[Nm]	0,37		
Pull out failure						
$N_{Rk,c,fi}$	Characteristic resistance:	R30 - R90	[kN]	1,14	1,41	2,43
		R120	[kN]	0,91	1,13	1,94
Concrete cone failure ¹⁾						
$N_{Rk,c,fi}$	Characteristic resistance:	R30 - R90	[kN]	0,59	0,85	2,09
		R120	[kN]	0,47	0,68	1,67
$S_{cr,N,fi}$	Critical spacing:	R30 - R120	[mm]	4 x h_{ef}		
$S_{min,fi}$	Minimum spacing:	R30 - R120	[mm]	35		
$C_{cr,N,fi}$	Critical edge distance:	R30 - R120	[mm]	2 x h_{ef}		
$C_{min,fi}$	Minimum edge distance:	R30 - R120	[mm]	$C_{min} = 2 \times h_{ef}$; if fire attack comes from more than one side, the edge distance of the anchor has to be ≥ 300 mm		
Concrete pry out failure						
k_8	Pry-out factor:	R30 - R120	[mm]	2,05	1,44	1,15

¹⁾ As a rule, splitting failure can be neglected since cracked concrete and reinforcement is assumed.
In absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{m,fi} = 1,0$ is recommended

THE screw anchor	Annex C17
Performances	
Essential characteristics under fire exposure	



Table C17: Essential characteristics under fire exposure, carbon steel head style M

Essential characteristics under fire exposure, carbon steel head style M				Performances				
				6			8	
h_{nom}	Nominal embedment depth:	[mm]		35	40	55	50	60
Steel failure								
$N_{Rk,s,fi}$	Characteristic tension resistance:	R30	[kN]	0,87			0,87	
		R60	[kN]	0,72			0,72	
		R90	[kN]	0,58			0,58	
		R120	[kN]	0,51			0,51	
$V_{Rk,s,fi}$	Characteristic shear resistance:	R30	[kN]	0,87			0,87	
		R60	[kN]	0,72			0,72	
		R90	[kN]	0,58			0,58	
		R120	[kN]	0,51			0,51	
$M^0_{Rk,s,fi}$	Characteristic bending resistance:	R30	[Nm]	0,75			0,75	
		R60	[Nm]	0,62			0,62	
		R90	[Nm]	0,50			0,50	
		R120	[Nm]	0,44			0,44	
Pull out failure								
$N_{Rk,c,fi}$	Characteristic resistance:	R30 - R90	[kN]	1,14	1,41	2,43	1,98	3,09
		R120	[kN]	0,91	1,13	1,94	1,58	2,47
Concrete cone failure ¹⁾								
$N_{Rk,c,fi}$	Characteristic resistance:	R30 - R90	[kN]	0,59	0,85	2,09	1,48	3,12
		R120	[kN]	0,47	0,68	1,67	1,19	2,50
$s_{cr,N,fi}$	Critical spacing:	R30 - R120	[mm]	4 x h_{ef}				
$s_{min,fi}$	Minimum spacing:	R30 - R120	[mm]	35			35	
$c_{cr,N,fi}$	Critical edge distance:	R30 - R120	[mm]	2 x h_{ef}				
$c_{min,fi}$	Minimum edge distance:	R30 - R120	[mm]	$c_{min} = 2 \times h_{ef}$; if fire attack comes from more than one side, the edge distance of the anchor has to be ≥ 300 mm				
Concrete pry out failure								
k_8	Pry-out factor:	R30 - R120	[mm]	2,05	1,44	1,15	1,80	1,27

¹⁾ As a rule, splitting failure can be neglected since cracked concrete and reinforcement is assumed.
In absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{m,fi} = 1,0$ is recommended

THE screw anchor	Annex C18
Performances	
Essential characteristics under fire exposure	



Table C18: Essential characteristics under fire exposure, carbon steel head style F

Essential characteristics under fire exposure, carbon steel head style F				Performances				
				6			8	
	Inner thread	[-]		M8/M10	M10	M8/M10	M10; M12	
h_{nom}	Nominal embedment depth:	[mm]		35	40	55	50	65
Steel failure								
$N_{Rk,s,fi}$	Characteristic tension resistance:	R30	[kN]	0,26	1,01	0,26	1,44	
		R60	[kN]	0,23	0,83	0,23	1,07	
		R90	[kN]	0,18	0,65	0,18	0,70	
		R120	[kN]	0,13	0,57	0,13	0,51	
$V_{Rk,s,fi}$	Characteristic shear resistance:	R30	[kN]	0,26	1,01	0,26	1,44	
		R60	[kN]	0,23	0,83	0,23	1,07	
		R90	[kN]	0,18	0,65	0,18	0,70	
		R120	[kN]	0,13	0,57	0,13	0,51	
$M^0_{Rk,s,fi}$	Characteristic bending resistance:	R30	[Nm]	0,22	0,87	0,22	1,62	
		R60	[Nm]	0,20	0,72	0,20	1,20	
		R90	[Nm]	0,16	0,56	0,16	0,78	
		R120	[Nm]	0,11	0,49	0,11	0,57	
Pull out failure								
$N_{Rk,c,fi}$	Characteristic resistance:	R30 - R90	[kN]	1,14	1,41	2,43	1,98	3,09
		R120	[kN]	0,91	1,13	1,94	1,58	2,47
Concrete cone failure ¹⁾								
$N_{Rk,c,fi}$	Characteristic resistance:	R30 - R90	[kN]	0,59	0,85	2,09	1,48	3,12
		R120	[kN]	0,47	0,68	1,67	1,19	2,50
$s_{cr,N,fi}$	Critical spacing:	R30 - R120	[mm]	4 x h_{ef}				
$s_{min,fi}$	Minimum spacing:	R30 - R120	[mm]	35			35	
$c_{cr,N,fi}$	Critical edge distance:	R30 - R120	[mm]	2 x h_{ef}				
$c_{min,fi}$	Minimum edge distance:	R30 - R120	[mm]	$c_{min} = 2 \times h_{ef}$; if fire attack comes from more than one side, the edge distance of the anchor has to be ≥ 300 mm				
Concrete pry out failure								
k_8	Pry-out factor:	R30 - R120	[mm]	2,05	1,44	1,15	1,80	1,27

¹⁾ As a rule, splitting failure can be neglected since cracked concrete and reinforcement is assumed.
In absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{m,fi} = 1,0$ is recommended

THE screw anchor	Annex C19
Performances	
Essential characteristics under fire exposure	



Table C19: Essential characteristics under fire exposure, stainless steel head styles E, K and J

Essential characteristics under fire exposure, stainless steel head styles E, K and J				Performances								
				6			8		10		12	
h_{nom}	Nominal embedment depth:	[mm]		35	40	55	50	65	55	85	75	105
Steel failure												
$N_{Rk,s,fi}$	Characteristic tension resistance:	R30 [kN]		1,48			2,62		4,21		7,61	
		R60 [kN]		1,12			1,97		3,16		5,24	
		R90 [kN]		0,76			1,33		2,10		3,46	
		R120 [kN]		0,58			1,00		1,58		2,57	
$V_{Rk,s,fi}$	Characteristic shear resistance:	R30 [kN]		1,48			2,62		4,21		7,61	
		R60 [kN]		1,12			1,97		3,16		5,24	
		R90 [kN]		0,76			1,33		2,10		3,46	
		R120 [kN]		0,58			1,00		1,58		2,57	
$M^0_{Rk,s,fi}$	Characteristic bending resistance:	R30 [Nm]		1,27			2,94		5,90		11,96	
		R60 [Nm]		0,97			2,22		4,42		8,93	
		R90 [Nm]		0,66			1,49		2,94		5,90	
		R120 [Nm]		0,50			1,13		2,21		4,38	
Pull out failure												
$N_{Rk,p,fi}$	Characteristic resistance:	R30-R90 [kN]		0,25	0,63	1,88	1,25	3,09	2,30	4,72	3,50	6,57
		R120 [kN]		0,20	0,50	1,50	1,00	2,47	1,84	3,78	2,80	5,25
Concrete cone failure ¹⁾												
$N_{Rk,c,fi}$	Characteristic resistance:	R30-R90 [kN]		0,59	0,85	2,09	1,48	3,12	1,91	6,33	4,41	10,97
		R120 [kN]		0,47	0,68	1,67	1,19	2,50	1,53	5,06	3,53	8,78
$S_{cr,N,fi}$	Critical spacing:	R30 - R120 [mm]		4 x h_{ef}								
$S_{min,fi}$	Minimum spacing:	R30 - R120 [mm]		35		35		50		75		
$C_{cr,N,fi}$	Critical edge distance:	R30 - R120 [mm]		2 x h_{ef}								
$C_{min,fi}$	Minimum edge distance:	R30 - R120 [mm]		$C_{min} = 2 \times h_{ef}$; if fire attack comes from more than one side, the edge distance of the anchor has to be ≥ 300 mm								
Concrete pry out failure												
k_8	Pry-out factor:	R30 - R120 [mm]		1,87	1,66	1,05	1,71	1,39	1,83	2,00	2,19	2,00
¹⁾ As a rule, splitting failure can be neglected since cracked concrete and reinforcement is assumed. In absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{m,fi} = 1,0$ is recommended												
TXE screw anchor											Annex C20	
Performances												
Essential characteristics under fire exposure												



Table C20: Essential characteristics under fire exposure, stainless steel head styles A, N, P, W and S

Essential characteristics under fire exposure, stainless steel head styles A, N, P, W and S			Performances								
			6			8		10		12	
h_{nom}	Nominal embedment depth:	[mm]	35	40	55	50	65	55	85	75	105
Steel failure											
$N_{Rk,s,fi}$	Characteristic tension resistance:	R30 [kN]	0,24			0,79		1,64		2,95	
		R60 [kN]	0,22			0,63		1,31		2,45	
		R90 [kN]	0,17			0,48		1,05		1,96	
		R120 [kN]	0,12			0,40		0,92		1,57	
$V_{Rk,s,fi}$	Characteristic shear resistance:	R30 [kN]	0,24			0,79		1,64		2,95	
		R60 [kN]	0,22			0,63		1,31		2,45	
		R90 [kN]	0,17			0,48		1,05		1,96	
		R120 [kN]	0,12			0,40		0,92		1,57	
$M^0_{Rk,s,fi}$	Characteristic bending resistance:	R30 [Nm]	0,20			0,84		2,24		4,94	
		R60 [Nm]	0,18			0,67		1,79		4,12	
		R90 [Nm]	0,14			0,51		1,43		3,29	
		R120 [Nm]	0,10			0,42		1,26		2,63	
Pull out failure											
$N_{Rk,p,fi}$	Characteristic resistance:	R30-R90 [kN]	0,25	0,63	1,88	1,25	3,09	2,30	4,72	3,50	6,57
		R120 [kN]	0,20	0,50	1,50	1,00	2,47	1,84	3,78	2,80	5,25
Concrete cone failure ¹⁾											
$N_{Rk,c,fi}$	Characteristic resistance:	R30-R90 [kN]	0,59	0,85	2,09	1,48	3,12	1,91	6,33	4,41	10,97
		R120 [kN]	0,47	0,68	1,67	1,19	2,50	1,53	5,06	3,53	8,78
$S_{cr,N,fi}$	Critical spacing:	R30 - R120 [mm]	4 x h_{ef}								
$S_{min,fi}$	Minimum spacing:	R30 - R120 [mm]	35			35		50		75	
$C_{cr,N,fi}$	Critical edge distance:	R30 - R120 [mm]	2 x h_{ef}								
$C_{min,fi}$	Minimum edge distance:	R30 - R120 [mm]	$C_{min} = 2 \times h_{ef}$; if fire attack comes from more than one side, the edge distance of the anchor has to be ≥ 300 mm								
Concrete pry out failure											
k_8	Pry-out factor:	R30 - R120 [mm]	1,87	1,66	1,05	1,71	1,39	1,83	2,00	2,19	2,00
¹⁾ As a rule, splitting failure can be neglected since cracked concrete and reinforcement is assumed. In absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{m,fi} = 1,0$ is recommended											
TXE screw anchor										Annex C21	
Performances											
Essential characteristics under fire exposure											



Table C21: Essential characteristics under fire exposure, stainless steel head style T

Essential characteristics under fire exposure, stainless steel head style T			Performances		
			6		
h_{nom}	Nominal embedment depth:	[mm]	35	40	55
Steel failure					
$N_{Rk,s,fi}$	Characteristic tension resistance:	R30 [kN]	1,62		
		R60 [kN]	1,14		
		R90 [kN]	0,67		
		R120 [kN]	0,43		
$V_{Rk,s,fi}$	Characteristic shear resistance:	R30 [kN]	1,62		
		R60 [kN]	1,14		
		R90 [kN]	0,67		
		R120 [kN]	0,43		
$M^0_{Rk,s,fi}$	Characteristic bending resistance:	R30 [Nm]	1,40		
		R60 [Nm]	0,99		
		R90 [Nm]	0,58		
		R120 [Nm]	0,37		
Pull out failure					
$N_{Rk,p,fi}$	Characteristic resistance:	R30-R90 [kN]	0,25	0,63	1,88
		R120 [kN]	0,20	0,50	1,50
Concrete cone failure ¹⁾					
$N_{Rk,c,fi}$	Characteristic resistance:	R30-R90 [kN]	0,59	0,85	2,09
		R120 [kN]	0,47	0,68	1,67
$S_{cr,N,fi}$	Critical spacing:	R30 - R120 [mm]	4 x h_{ef}		
$S_{min,fi}$	Minimum spacing:	R30 - R120 [mm]	35		
$C_{cr,N,fi}$	Critical edge distance:	R30 - R120 [mm]	2 x h_{ef}		
$C_{min,fi}$	Minimum edge distance:	R30 - R120 [mm]	$C_{min} = 2 \times h_{ef}$; if fire attack comes from more than one side, the edge distance of the anchor has to be ≥ 300 mm		
Concrete pry out failure					
k_8	Pry-out factor:	R30 - R120 [mm]	1,87	1,66	1,05

¹⁾ As a rule, splitting failure can be neglected since cracked concrete and reinforcement is assumed.

In absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{m,fi} = 1,0$ is recommended

TXE screw anchor

Performances

Essential characteristics under fire exposure

Annex C22



Table C22: Essential characteristics under fire exposure, stainless steel head style M

Essential characteristics under fire exposure, stainless steel head style M				Performances				
				6			8	
h_{nom}	Nominal embedment depth:	[mm]	35	40	55	50	65	
Steel failure								
$N_{Rk,s,fi}$	Characteristic tension resistance:	R30 [kN]	0,87			0,87		
		R60 [kN]	0,72			0,72		
		R90 [kN]	0,58			0,58		
		R120 [kN]	0,51			0,51		
$V_{Rk,s,fi}$	Characteristic shear resistance:	R30 [kN]	0,87			0,87		
		R60 [kN]	0,72			0,72		
		R90 [kN]	0,58			0,58		
		R120 [kN]	0,51			0,51		
$M^0_{Rk,s,fi}$	Characteristic bending resistance:	R30 [Nm]	0,75			0,75		
		R60 [Nm]	0,62			0,62		
		R90 [Nm]	0,50			0,50		
		R120 [Nm]	0,44			0,44		
Pull out failure								
$N_{Rk,p,fi}$	Characteristic resistance:	R30-R90 [kN]	0,25	0,63	1,88	1,25	3,09	
		R120 [kN]	0,20	0,50	1,50	1,00	2,47	
Concrete cone failure ¹⁾								
$N_{Rk,c,fi}$	Characteristic resistance:	R30-R90 [kN]	0,59	0,85	2,09	1,48	3,12	
		R120 [kN]	0,47	0,68	1,67	1,19	2,50	
$s_{cr,N,fi}$	Critical spacing:	R30 - R120 [mm]	4 x h_{ef}					
$s_{min,fi}$	Minimum spacing:	R30 - R120 [mm]	35			35		
$c_{cr,N,fi}$	Critical edge distance:	R30 - R120 [mm]	2 x h_{ef}					
$c_{min,fi}$	Minimum edge distance:	R30 - R120 [mm]	$c_{min} = 2 \times h_{ef}$; if fire attack comes from more than one side, the edge distance of the anchor has to be ≥ 300 mm					
Concrete pry out failure								
k_8	Pry-out factor:	R30 - R120 [mm]	1,87	1,66	1,05	1,71	1,39	

¹⁾ As a rule, splitting failure can be neglected since cracked concrete and reinforcement is assumed.
In absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{m,fi}$ = 1,0 is recommended

TXE screw anchor	Annex C23
Performances	
Essential characteristics under fire exposure	



Table C23: Essential characteristics under fire exposure, stainless steel head style F

Essential characteristics under fire exposure, stainless Steel head style F				Performances				
				6			8	
	Inner thread	[-]		M8/M10	M10	M8/M10	M10; M12	
h_{nom}	Nominal embedment depth:	[mm]		35	40	55	50	65
Steel failure								
$N_{Rk,s,fi}$	Characteristic tension resistance:	R30	[kN]	0,26	1,01	0,26	1,44	
		R60	[kN]	0,23	0,83	0,23	1,07	
		R90	[kN]	0,18	0,65	0,18	0,70	
		R120	[kN]	0,13	0,57	0,13	0,51	
$V_{Rk,s,fi}$	Characteristic shear resistance:	R30	[kN]	0,26	1,01	0,26	1,44	
		R60	[kN]	0,23	0,83	0,23	1,07	
		R90	[kN]	0,18	0,65	0,18	0,70	
		R120	[kN]	0,13	0,57	0,13	0,51	
$M^0_{Rk,s,fi}$	Characteristic bending resistance:	R30	[Nm]	0,22	0,87	0,22	1,62	
		R60	[Nm]	0,20	0,72	0,20	1,20	
		R90	[Nm]	0,16	0,56	0,16	0,78	
		R120	[Nm]	0,11	0,49	0,11	0,57	
Pull out failure								
$N_{Rk,c,fi}$	Characteristic resistance:	R30 - R90	[kN]	0,25	0,63	1,88	1,25	3,09
		R120	[kN]	0,20	0,50	1,50	1,00	2,47
Concrete cone failure ¹⁾								
$N_{Rk,c,fi}$	Characteristic resistance:	R30 - R90	[kN]	0,59	0,85	2,09	1,48	3,12
		R120	[kN]	0,47	0,68	1,67	1,19	2,50
$Scr.N,fi$	Critical spacing:	R30 - R120	[mm]	4 x h_{ef}				
$S_{min,fi}$	Minimum spacing:	R30 - R120	[mm]	35			35	
$Ccr.N,fi$	Critical edge distance:	R30 - R120	[mm]	2 x h_{ef}				
$C_{min,fi}$	Minimum edge distance:	R30 - R120	[mm]	$C_{min} = 2 \times h_{ef}$; if fire attack comes from more than one side, the edge distance of the anchor has to be ≥ 300 mm				
Concrete pry out failure								
k_8	Pry-out factor:	R30 - R120	[mm]	1,87	1,66	1,05	1,71	1,39

¹⁾ As a rule, splitting failure can be neglected since cracked concrete and reinforcement is assumed.
In absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{m,fi} = 1,0$ is recommended

TXE screw anchor

Performances

Essential characteristics under fire exposure

Annex C24

